

Date: Wednesday, 19/11/2008 2:18:46 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOOK STRIP
Job Number	: 43560		
Estimate Number	: 13635		
P.O. Number	:	Part Number	: D38003100
This Issue	: 19/11/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3800 REV B
First Issue	: / /	Project Number	: N/A
Previous Run	:	Drawing Revision	: B
Written By	:	Material	:
Checked & Approved By	: <u>JUL 08.11.19</u>	Due Date	: 28/11/2008
Comment	: Est Rev:A 08-10-21 revB as per dwg DD verified by:EC		

Qty: 50 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7633

Purchase Part Number: 9776K97 (5FT) , 9776K113(10FT) , 9776K13(15FT) , 9776K23(30FT) , 9776K117 (50FT), 9776K33(75FT) ✓

Supplier: McMASTER CARR

Certificate of conformity is required

208111/2050.4

2.0	D38003100	Hook and Loop Strip (1" Hard)
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 Comment: Qty.: 1.0000 f(s)/Unit Total: 40.0000 f(s)
 Hook and Loop Strip (1" Soft)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

20911/25 (50)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

50614/25 x50'

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

20914/25 (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 19/11/2008 2:18:46 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOK STRIP

Job Number: 43560

Part Number: D38003100

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/26 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-25

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

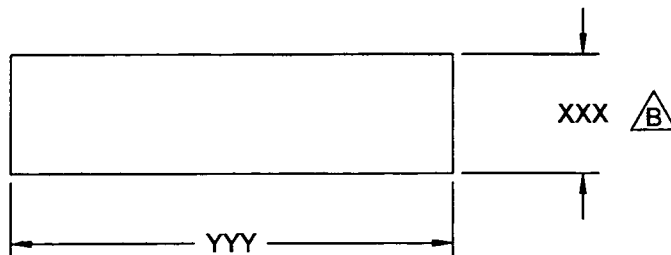
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 45560

RELEASED

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>EE</i>	D3800	SHEET 1 OF 1
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00007633

Page 1 of 1

McMaster-Carr Number
8554908-02

11/20/2008

Line	Description	Ordered	Shipped
1	97045A033 Rod Hanger Screw Anchor, 1/2"-13 Screw Size, 2-1/2" Length, Packs of 4	1 Pack	✓ 1
2	75165A672 Type 304 Stainless Steel Dispensing Needle, 14 Gauge, .067" ID, .083" OD, 1" Long, Packs of 50	2 Packs	✓ 2
3	7579A36 12.8 Ounce Adapter for, Adhesive Dispensing Guns, Cartridges, Nozzles, Packs of 10	2 Packs	✓ 2
6	9776K117 1" X 50' L, Hook Only, Adhesive Back, Beige, Lengths of 50	1 Length	✓ 1

A13
3 - 333 - 08 25 - 83 A033 1 PK 1
1 - 484 2
1 - 481 3
1 - 456 6

Shipped separately from our Chicago warehouse on 11/20

4	9776K131 1" X 50' L, Loop Only, Adhesive Back, Beige	1 Length	1
5	9776K29 2" X 30' L, Loop Only, Adhesive Back, Beige	1 Length	1

5
08/14/25

Dart Aerospace Ltd

Assembly
Area

EXP

13

Cycle

12

Shelf

303

Documents

3

SS-R-0707

20

2 lbs
4 lines

FW1BSP42
11/20/2008
07:36/07:57
283



DART

Purchase Order

Date	Page
Nov 20, 2008	1
Purchase Order Number PO00007633	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

REVISED

Vendor Address:

McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Nov 20, 2008	N30	Purolator	Nov 24, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000	97045A033 ✓	DROP IN SLEEVE	24/11/2008	No	9.240000	4 IN PK	9.24
2.0000	75165A672 ✓	STAINLESS NEEDLES	24/11/2008	No	14.770000		29.54
2.0000	7579A36 ✓	LUER LOCK ADAPTER	24/11/2008	No	16.870000		33.74
50.0000	D38001100	hook and loop strip 1"	24/11/2008	No	0.659200	f	32.96
Comments: AS PER DWG D3800 REV. B							
MCMaster P/N: 9776K131 (1 ROLL = 50 FT)							
B43558							
30.0000	D38001200	Hook and Loop Strip (2" S	24/11/2008	No	1.243666	f	37.31
Comments: AS PER DWG D3800 REV. B							
MCMaster P/N: 9776K29 (1 ROLL = 30 FT)							
B43559							
50.0000	D38003100 ✓	Hook and Loop Strip (1" H	24/11/2008	No	0.659200	f	32.96
Comments: AS PER DWG D3800 REV. B							
MCMaster P/N: 9776K117 (1 ROLL = 50 FT)							
B43560							

11/24

Comments:

Tax Summary:

Less:

included tax

0.00

Subtotal

175.75

Total tax

0.00

Total purchase order in

USD Dollars

175.75

REVISED
\$

Entered By: *CL* CLAVOIE

Approved By: _____